



JOB ROLE OVERVIEW

Speed Frame Operator-Tenter and Doffer (TSC/Q0106)

Role Description

To carry out tenting and doffing activities in a speed frame machine ensuring minimum machine stoppage and achieving maximum production, along with minimum time for carrying out doffing activities and ensure proper functioning of speed frame machine

Version

1.0

NSQF Level

4

Minimum Educational Qualifications

5th standard, preferably

Maximum Educational Qualifications

N/A

Training

(Suggested but not mandatory)

Not Applicable

Minimum Job Entry Age

18 years

Experience

Preferably 1-2 years of work experience in a textile mill.

Applicable National Occupational Standards (NOS)

1. **TSC/N0116:** Taking charge of shift and handing over shift to Speed Frame Operator-Tenter and Doffer
2. **TSC/N0117:** Piecing the broken sliver
3. **TSC/N0118:** Piecing the broken roving
4. **TSC/N0119:** Preparing for doffing
5. **TSC/N0120:** Carryout doffing activity at Speed frame
6. **TSC/N0121:** Tenting responsibilities
7. **TSC/N0122:** Carry out additional tenting responsibilities effectively
8. **TSC/N9001:** Maintain work area, tools and machines
9. **TSC/N9002:** Working in a team
10. **TSC/N9003:** Maintain health, safety and security at workplace
11. **TSC/N9004:** Comply with industry and organizational requirement

Assessment Guidelines

1. Each performance criteria (PC) will be assigned Theory and Skill/Practical marks proportional to its importance in NOS.
2. The assessment will be conducted through assessment agencies authorised by TSC.
3. Format of questions will include a variety of styles suitable to the PC being tested such as multiple choice questions, fill in the blanks, situational judgement test.
4. To pass a QP, a trainee should pass each individual NOS. Standard passing criteria for each NOS is 70%.
5. For latest details on the assessment criteria, please visit <http://texskill.in>.